



Dart Aerospace Ltd.
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Canada

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RBT400284-M-4
Job Sheet 182053



Part No: RBT400284-M-4

Job Qty: 12 ea

Part Name: Content Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/16/18

Job Tracking No:

Due Date: 10/1/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400284-M Rev. A IPP Rev. A 18.08.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	10/1/18	10/1/18	0.00	0.00	Start Up Small Fab-3		MLL
110	Small Fab	12 pcs	10/1/18	10/1/18	0.00	4.88	Small Fab-4		MLL
120	QC	12 pcs	10/1/18	10/1/18	0.00	0.00	QC5		
130	Packaging	12 pcs	10/1/18	10/1/18	0.00	0.00	Packaging3-1		
140	QC21-SA	12 Ea	10/1/18	10/1/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 5. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	3.8640 sf (.322 ea)	90-Start up Operation	5089301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	4	88	0

Part Specifications

Specifications could not be found.

Plex 8/16/18 11:34 AM dart.logan.david



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Container No: S107810



Part: RBT400284-M-4

Job No: 182053

Serial No/Batch: S107810

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 09/04/18

R0.25
4 PL

8

RBT400284-M

ITEM	P/N	DESCRIPTION	QTY
1	RBT101644-5	SPACER	1
2	RBT101676-3	MANDREL ASSEMBLY	1
3	RBT101676-7	STAND ASSEMBLY	1
4	RBT101676-13	BASE	1
5	RBT101676-29	PLUG	1
6	RBT400284-105	ADAPTER	1
7	RBT400284-107	LARGE SPACER	1
8	RBT400284-109	STOP	1
9	RBT400284-111	HALF STOP	2
10	RBT400284-113	SMALL SPACER	1
11	RBT400284-115	SPACER WASHER	2
12	RBT400284-127	THIN HEX NUT	1
13	RBT400284-129	HEX HEAD CAP SCREW	2
14	RBT400284-131	SOCKET HEAD CAP SCREW	1
15	RBT400284-133	HEX NUT	2
16	RBT400284-135	FLAT WASHER	1
17	RBT400284-137	FLAT WASHER	2
18	RBT400284-139	BULL'S EYE LEVEL	1

7.75

6.00

RBT400284-M-4 CONTENT PLACARD

NOTES:

- 1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIVALENT
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>MR</i>	TOOL PART #	REV. A
MFG. APPR.	FK	RBT400284-M	SHEET 5 OF 6
APPROVED	<i>MR</i>	TITLE	SCALE
DATE 7/20/2018		T/R BALANCE SET	NTS
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